

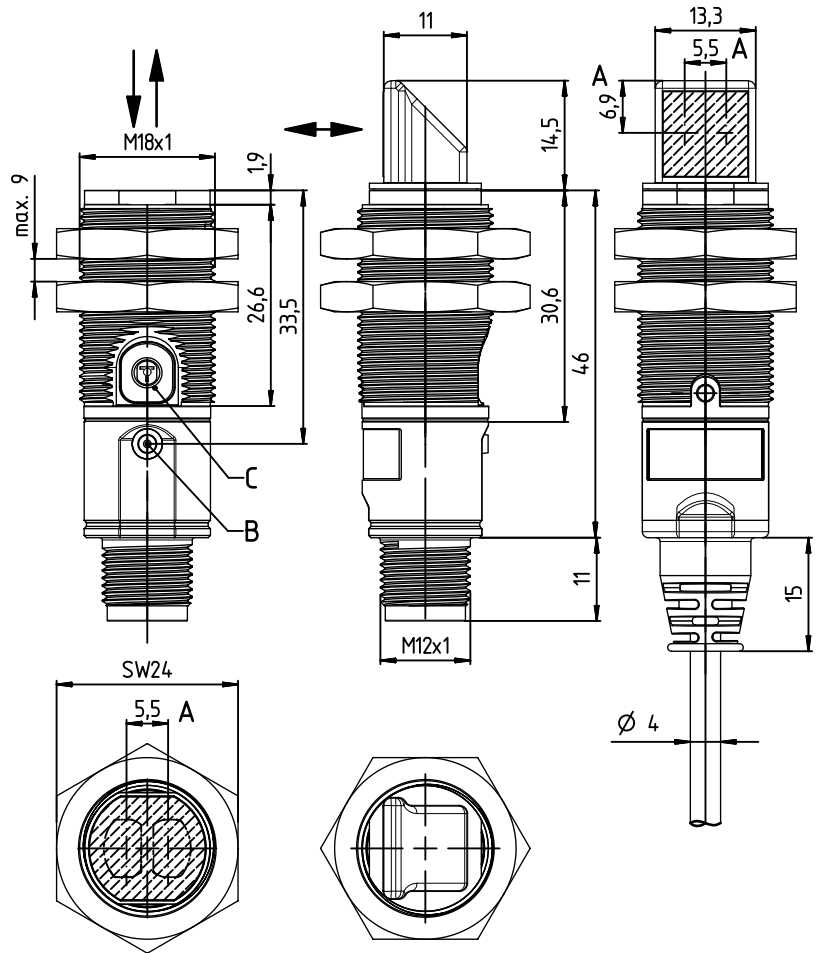
FT 328

Reflection light scanner with fading

en 04-2015/09 50123666



Dimensioned drawing



- A Optical axes
- B Indicator diode
- C Teach button

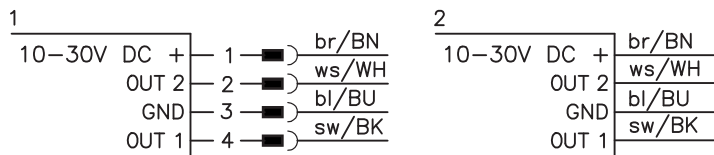


1 ... 280mm
2 ... 120mm
(with 90° angular optics)



- Reflection light scanner with fading
- V-optics allow for reliable detection of dark objects in the short range
- Scanning range adjustment via teach-in
- Visible red light
- Axial and 90° light beam gate for flexible integration
- Active suppression of extraneous light A²LS
- Fast alignment through *brightVision*®
- Simple fine adjustment via *omni-mount*
- Sturdy plastic housing with stainless steel threaded sleeve with cylindrical M18x1 design
- Full control through green and yellow indicator LEDs

Electrical connection



Accessories:

(available separately)

- Mounting systems (BT D18M.5, BT 318...)
- M12 connectors (KD ...)
- Ready-made cables (K-D ...)

We reserve the right to make changes • DS_FT328_en_50123666.fm



Specifications

Optical data

Scanning range limit ¹⁾	axial optics: 1 ... 280mm
Scanning range ²⁾	90° optics: 2 ... 120mm
Light source	see tables
Wavelength	LED (modulated light) 620nm (visible red light)

Timing

Switching frequency	500Hz
Response time	1ms
Delay before start-up	≤ 300ms

Electrical data

Operating voltage U _B ³⁾	10 ... 30VDC (incl. residual ripple)
Residual ripple	≤ 15% of U _B
Open-circuit current	≤ 20mA
Switching output	.../4P... 2 PNP transistor outputs pin 2: PNP dark switching, pin 4: PNP light switching .../2N... 2 NPN transistor outputs pin 2: NPN dark switching, pin 4: NPN light switching ≥ (U _B -2.5V)/≤ 2.5V max. 100mA ⁴⁾
Signal voltage high/low	
Output current	

Indicators

Green LED	ready
Yellow LED	reflection (object detected)

Mechanical data

Housing	plastic with stainless steel threaded sleeve
Optics cover	plastic
Weight	30g with M12 connector 80g with 2m cable
Connection type	M12 connector, 4-pin cable 2m, 4x0.20mm ²

Environmental data

Ambient temp. (operation/storage)	-40°C ... +60°C/-40°C ... +70°C
Protective circuit ⁵⁾	2, 3
VDE safety class	III
Degree of protection	IP 67
Light source	exempt group (in acc. with EN 62471)
Standards applied	IEC 60947-5-2
Certifications	UL 508, C22.2 No.14-13 ³⁾ ⁶⁾

- 1) Scanning range limit: typical scanning range
- 2) Scanning range: ensured scanning range
- 3) For UL applications: for use in class 2 circuits according to NEC only
- 4) Sum of the output currents for both outputs, 50mA when ambient temperatures > 40°C
- 5) 2=polarity reversal protection, 3=short circuit protection for all outputs
- 6) These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)



Fading: black/white error < 50%

The black/white error is calculated from the scanning range against white and the reduction of the scanning range against black:

$$\text{Black/white error} = \frac{\text{Reduction of the scanning range against black}}{\text{Scanning range against white}} \times 100\%$$

Example axial optics:

Setting: "teach on object" at 160mm on white 90%

- Detection:

Black object, 6%, is detected at approx. 100mm, the black/white error here is:
60mm / 160mm = approx. 38%

Setting: "teach on object" at 120mm on black 6%

- Situation in background:

White object, 90%, is no longer detected at distance > 200mm, the black/white error here is: 80mm / 200mm = 40%

Example 90° angular optics

Setting: "teach on object" at 85mm on white 90%

- Detection:

Black object, 6%, is detected at approx. 50mm, the black/white error here is:
35mm / 85mm = approx. 41%

Setting: "teach on object" at 65mm on black 6%

- Situation in background:

White object, 90%, is no longer detected at distance > 110mm, the black/white error here is: 45mm / 110mm = 41%

Tables

Axial optics:

1	1	215	280
2	1	190	245
3	3	150	190
4	5	125	160

90° optics:

1	2	100	120
2	5	92	110
3	7	76	92
4	8	65	80

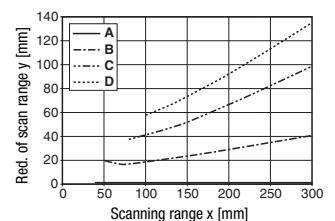
1	white 90%
2	gray 50%
3	gray 18%
4	black 6%

- Scanning range [mm]
- Typ. scanning range limit [mm]

Diagrams

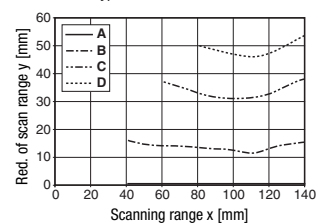
Axial optics:

Typ. black/white behavior

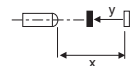


90° optics:

Typ. black/white behavior



- A white 90%
- B gray 50%
- C gray 18%
- D black 6%



Remarks

Operate in accordance with intended use!

- ⚠ This product is not a safety sensor and is not intended as personnel protection.
- ⚠ The product may only be put into operation by competent persons.
- ⚠ Only use the product in accordance with the intended use.

- With the set scanning range, a tolerance of the scanning range limits is possible depending on the reflection properties of the material surface.

FT 328

Reflection light scanner with fading

Order guide

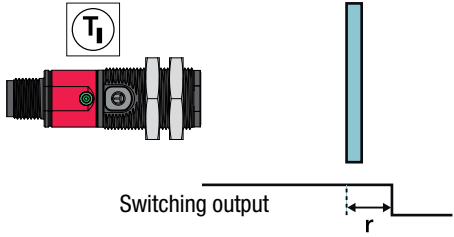
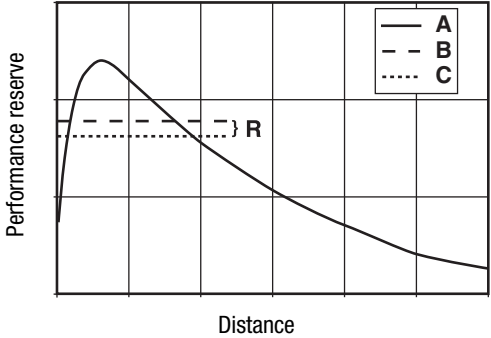
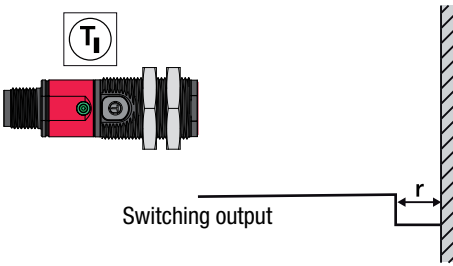
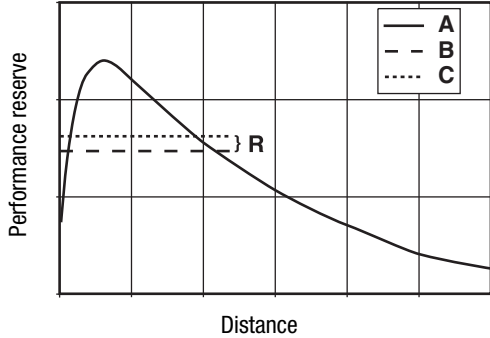
The sensors listed here are preferred types; current information at www.leuze.com.

		Designation	Part no.
Sensors with axial optics			
With M12 connector	Pin 4: PNP light switching, pin 2: PNP dark switching	FT328.3/4P-M12	50122717
	Pin 4: NPN light switching, pin 2: NPN dark switching	FT328.3/2N-M12	50122719
With cable, 2m	Pin 4: PNP light switching, pin 2: PNP dark switching	FT328.3/4P	50122718
	Pin 4: NPN light switching, pin 2: NPN dark switching	FT328.3/2N	50122720
Sensors with 90° angular optics			
With M12 connector	Pin 4: PNP light switching, pin 2: PNP dark switching	FT328.W3/4P-M12	50122713
	Pin 4: NPN light switching, pin 2: NPN dark switching	FT328.W3/2N-M12	50122715
With cable, 2m	Pin 4: PNP light switching, pin 2: PNP dark switching	FT328.W3/4P	50122714
	Pin 4: NPN light switching, pin 2: NPN dark switching	FT328.W3/2N	50122716
Accessories for optimum fastening			
	Mounting system <i>omni-mount</i>	BT318B-0M	50121904
	Mounting bracket for standard mounting	BT D18M.5	50113548
	Mounting bracket for <i>omni-mount</i>	BT D21M	50117257

Part number code

		F	T	3	2	8	.	W	3	/	4	P	-	M	1	2
Operating principle																
FT	Reflection light scanner with fading															
Series																
328	328 Series															
Equipment																
.3	Axial optics, teach-in via teach button															
.W3	90° angular optics, teach-in via teach button															
Switching output/function /OUT1OUT2 (OUT1 = Pin 4, OUT2 = Pin 2)																
4	PNP, light switching															
P	PNP, dark switching															
2	NPN, light switching															
N	NPN, dark switching															
X	Pin not used															
Electrical connection																
-M12	M12 connector, 4-pin															
N/A	Cable, standard length 2m															

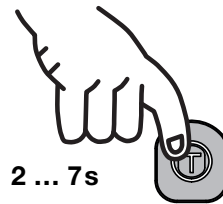
Teach-in method

Teach	Operating level 1	Operating level 2
Standard Teach	<p>Teach on object:</p> <p>With this teach event, the object is located in front of the sensor. The switching threshold is set by the teach so that the object is detected with tight signal reserve R. Thus, the object is detected even if the distance increases by the value r with respect to the distance during the teach.</p>   <p>A Signal - object B Teach on object C Switching threshold</p>	<p>Teach on background:</p> <p>This teach is only suitable for applications with a fixed background. The teach is performed directly on the background without an object. The switching threshold is set to a value that is just above the background signal (signal reserve R). Thus, objects can be detected up to a distance of r in front of the background.</p>   <p>A Signal - background B Teach on background C Switching threshold</p>

Operation via teach button

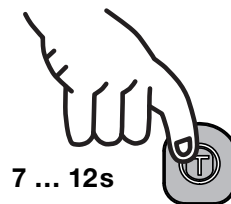
Teach in operating level 1

- Press teach button until the **yellow** LED flashes.
- Release teach button.
- Ready.



Teach in operating level 2

- Press teach button until **green** and **yellow** LEDs flash **alternately**.
- Release teach button.
- Ready.

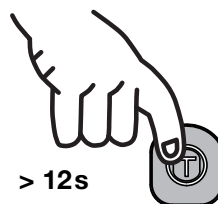


Adjusting the switching behavior of the switching output – light/dark switching

This function permits inversion of the sensors' switching logic.

- Press teach button until the **green** LED flashes.
- Release teach button.
- The LED then displays the changed switching logic for 2s:

- YELLOW** = switching outputs **light switching**
(in the case of complementary sensors, Q1 (pin 4) light switching, Q2 (pin 2) dark switching), this means output active when object is detected.
- Continuous light**
- GREEN** = switching outputs **dark switching**
(in the case of complementary sensors, Q1 (pin 4) dark switching, Q2 (pin 2) light switching), this means output inactive when object is detected.
- Flashing light**



2s YELLOW = light switching

or



flashes GREEN for 2s = dark switching

- Ready.

